

Title (en)

Method for controlling the distribution of quantity of liquid metal

Title (de)

Verfahren zur Regelung der Metalldosiermenge

Title (fr)

Méthode pour contrôler la distribution de quantité de métal liquide

Publication

**EP 1080809 B1 20050216 (DE)**

Application

**EP 00114000 A 20000701**

Priority

DE 19941430 A 19990830

Abstract (en)

[origin: US6379609B1] The invention relates to a process for controlling casting parameters and in particular to the control of the metering of the molten metal in a casting chamber of a vacuum die-casting machine. Measurement devices connected to a computer determine the volume and condition of the molten material. An evacuation device and a vacuum valve are controlled in the form of a control circuit.

IPC 1-7

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IPC 8 full level

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CPC (source: EP US)

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Cited by

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**US 6379609 B1 20020430**; AT E289238 T1 20050315; DE 19941430 A1 20010301; DE 50009534 D1 20050324; EP 1080809 A1 20010307; EP 1080809 B1 20050216; ES 2237367 T3 20050801; JP 2001079654 A 20010327; JP 4660660 B2 20110330

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**US 64905800 A 20000829**; AT 00114000 T 20000701; DE 19941430 A 19990830; DE 50009534 T 20000701; EP 00114000 A 20000701; ES 00114000 T 20000701; JP 2000257219 A 20000828