

Title (en)

METHOD AND DEVICE FOR DIRECTLY PRODUCING AN INVESTMENT CASTING MOLD FOR CASTINGS MADE OF METAL

Title (de)

VERFAHREN UND VORRICHTUNG ZUM DIREKTEN HERSTELLEN EINER VERLORENEN GIESSFORM FÜR GUSSSTÜCKE AUS METALL

Title (fr)

PROCEDE ET DISPOSITIF DE PRODUCTION DIRECTE D'UN MOULE DE COULEE PERDU POUR LA COULEE DE PIECES EN METAL

Publication

**EP 1085954 A1 20010328 (DE)**

Application

**EP 99938170 A 19990604**

Priority

- DE 9901709 W 19990604
- DE 19825448 A 19980606

Abstract (en)

[origin: US6564852B1] The invention is directed to a method for directly producing a lost mold by machining a sand mold made with curable binders. The invention is intended in particular to decrease tool wear and to increase dimensional accuracy and exactness in the reproduction of the mold, in that a mold blank (1) to be machined is constructed by means of a pattern set (4) with the use of a variable or fixed molding box (2) and includes in its volume the desired contours of the casting mold and a machining allowance for the milling of the mold material. After filling of the molding box (2) with curable foundry mold materials, curing, and removal from the mold, the mold blank (1) is transformed into the casting mold by removal of the machining allowance by high-speed machining, milling or 3-D machining of freeform surfaces. The invention concerns lost molds for metal castings and the fabrication of casting prototypes and odd parts in the range of small-and medium-sized articles and production runs.

IPC 1-7

**B22C 9/02**

IPC 8 full level

**B22C 7/00** (2006.01); **B22C 7/02** (2006.01); **B22C 9/02** (2006.01); **B22C 9/04** (2006.01)

CPC (source: EP US)

**B22C 7/00** (2013.01 - EP US); **B22C 7/02** (2013.01 - EP US); **B22C 9/04** (2013.01 - EP US)

Cited by

CN105328122A

Designated contracting state (EPC)

AT BE CH DE DK ES FI FR GB IT LI LU NL PT SE

DOCDB simple family (publication)

**US 6564852 B1 20030520**; AT E220962 T1 20020815; AU 5278099 A 19991230; CA 2349909 A1 19991216; CA 2349909 C 20061205; DE 19825448 A1 19991209; DE 19825448 C2 20000713; DE 19981028 D2 20010613; DE 59902131 D1 20020829; DK 1085954 T3 20021111; EP 1085954 A1 20010328; EP 1085954 B1 20020724; EP 1085954 B8 20021030; ES 2181462 T3 20030216; JP 2002517317 A 20020618; WO 9964188 A1 19991216

DOCDB simple family (application)

**US 71901300 A 20001206**; AT 99938170 T 19990604; AU 5278099 A 19990604; CA 2349909 A 19990604; DE 19825448 A 19980606; DE 19981028 T 19990604; DE 59902131 T 19990604; DE 9901709 W 19990604; DK 99938170 T 19990604; EP 99938170 A 19990604; ES 99938170 T 19990604; JP 2000553237 A 19990604