

Title (en)  
Formed strip and roll forming

Title (de)  
Umgeformtes Blechstreifen und Umformung mittels Profilwalzvorrichtung

Title (fr)  
Bande formée et formage par profileuse

Publication  
**EP 1090700 A3 20020515 (EN)**

Application  
**EP 99120154 A 19991008**

Priority  
EP 99120154 A 19991008

Abstract (en)  
[origin: EP1090700A2] A V-shaped metal strip has a U-shaped bottom having U-shaped inside and outside surfaces. Only the U-shaped inside surface is formed with a plurality of fold lines extending in a longitudinal direction of the strip and reducing the influence of springback. The fold lines may be arranged in a manner of bilateral symmetry with respect to an imaginary median plane bisecting the V-shaped cross section of the metal strip. <IMAGE>

IPC 1-7  
**B21D 5/08; B21D 53/04; B21C 37/08**

IPC 8 full level  
**B21C 37/083** (2006.01); **B21C 37/15** (2006.01); **B21C 37/22** (2006.01); **B21D 5/12** (2006.01); **B21D 53/04** (2006.01); **F28D 1/03** (2006.01)

CPC (source: EP)  
**B21C 37/083** (2013.01); **B21C 37/155** (2013.01); **B21C 37/225** (2013.01); **B21D 5/12** (2013.01); **B21D 53/04** (2013.01); **F28D 1/0391** (2013.01)

Citation (search report)  
• [XY] JP H08327266 A 19961213 - CALSONIC CORP  
• [Y] JP H1015619 A 19980120 - SEKISUI CHEMICAL CO LTD  
• [XY] JP H0968394 A 19970311 - CALSONIC CORP  
• [Y] JP S60247426 A 19851207 - SHOWA ALUMINIUM CO LTD  
• [A] GB 1547685 A 19790627 - HADLEY & EVANS SECTIONS LTD

Cited by  
EP3040669A1; EP3040669B1

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)  
**EP 1090700 A2 20010411; EP 1090700 A3 20020515; EP 1090700 B1 20051228**; DE 69929194 D1 20060202; DE 69929194 T2 20060622

DOCDB simple family (application)  
**EP 99120154 A 19991008**; DE 69929194 T 19991008