

Title (en)

METHOD OF MAKING A COPPER CORE FIVE-PLY COMPOSITE AND COOKING VESSEL

Title (de)

VERFAHREN ZUR HERSTELLUNG EINES FÜNFLAGENVERBANDES MIT KUPFERKERN UND KOCHGESCHIRR

Title (fr)

PROCEDE DE FABRICATION D'UN COMPOSITE EN CINQ COUCHES A NOYAU DE CUIVRE ET RECIPIENT DE CUISSON

Publication

**EP 1094937 B9 20090218 (EN)**

Application

**EP 99921654 A 19990504**

Priority

- US 9909756 W 19990504
- US 8417798 P 19980504

Abstract (en)

[origin: WO9956950A1] A 5-ply composite metal product (10) for the manufacture of cookware is provided which contains a relatively thick copper core (2) having relatively thin layers of pure aluminum (4) bonded between outer layers of stainless steel (8). The cooking vessels made therefrom may contain a decorative groove or skived ring around a perimeter of the vessel, formed by machining away the outer layers of stainless steel and pure aluminum to visually expose the copper core.

IPC 8 full level

**B32B 15/18** (2006.01); **A47J 27/00** (2006.01); **A47J 36/02** (2006.01); **B23K 20/04** (2006.01); **B32B 15/01** (2006.01); **B32B 15/20** (2006.01); **B21B 1/22** (2006.01); **B21B 1/38** (2006.01); **B21B 3/00** (2006.01); **B21B 3/02** (2006.01)

CPC (source: EP KR US)

**A47J 27/002** (2013.01 - EP US); **A47J 36/02** (2013.01 - EP US); **B23K 20/04** (2013.01 - EP US); **B32B 15/012** (2013.01 - EP US); **B32B 15/015** (2013.01 - EP US); **B32B 15/017** (2013.01 - EP US); **B32B 15/18** (2013.01 - KR); **B21B 3/02** (2013.01 - EP US); **B21B 2001/221** (2013.01 - EP US); **B21B 2001/383** (2013.01 - EP US); **B21B 2003/001** (2013.01 - EP US); **B21B 2003/005** (2013.01 - EP US); **B23K 2101/12** (2018.07 - EP US); **B23K 2103/12** (2018.07 - EP US); **Y10T 428/1275** (2015.01 - EP US); **Y10T 428/12757** (2015.01 - EP US); **Y10T 428/12979** (2015.01 - EP US)

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)

**WO 9956950 A1 19991111**; AT E402810 T1 20080815; DE 69939216 D1 20080911; EP 1094937 A1 20010502; EP 1094937 A4 20060426; EP 1094937 B1 20080730; EP 1094937 B9 20090218; EP 1980184 A1 20081015; ES 2310426 T3 20090101; JP 2002513698 A 20020514; JP 4689040 B2 20110525; KR 100523343 B1 20051024; KR 20010043338 A 20010525; US 6267830 B1 20010731

DOCDB simple family (application)

**US 9909756 W 19990504**; AT 99921654 T 19990504; DE 69939216 T 19990504; EP 08160948 A 19990504; EP 99921654 A 19990504; ES 99921654 T 19990504; JP 2000546947 A 19990504; KR 20007012314 A 20001104; US 30492799 A 19990504