

Title (en)  
CASTING STEEL STRIP

Title (de)  
GIESSEN EINES STAHLBANDES

Title (fr)  
COULEE D'UNE BANDE D'ACIER

Publication  
**EP 1100638 B1 20040421 (EN)**

Application  
**EP 99938060 A 19990806**

Priority  
• AU 9900641 W 19990806  
• AU PP515198 A 19980807

Abstract (en)  
[origin: WO0007753A1] In twin roll casting of steel strip, molten steel is introduced into the nip between parallel casting rolls (16) to create casting pool (30) supported on casting surfaces (16A) of the rolls and the rolls are rotated to deliver solidified strip (20) downwardly from the nip. Casting surfaces (16A) are textured by a random pattern of discrete projections having pointed peaks with a surface distribution of between 10 and 100 peaks per mm<sup>2</sup> and an average height of at least 10 microns. The random texture may be produced by grit blasting the casting surfaces on a substrate covered by a protective coating. Alternatively the texture may be produced by chemical deposition or electrodeposition of a coating onto a substrate to form the casting surfaces.

IPC 1-7  
**B22D 11/06**

IPC 8 full level  
**B22D 11/00** (2006.01); **B22D 11/06** (2006.01); **C23C 18/31** (2006.01); **C25D 7/00** (2006.01)

CPC (source: EP KR)  
**B22D 11/00** (2013.01 - KR); **B22D 11/0651** (2013.01 - EP); **B22D 11/0668** (2013.01 - EP)

Cited by  
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