

Title (en)  
METHOD FOR PRODUCING ADHESIVE BLANKS FROM AN ENDLESS BAND AND BLANKS OBTAINED ACCORDING TO SAID METHOD

Title (de)  
VERFAHREN ZUM HERSTELLEN VON KLEBENDEN STANZLINGEN AUS EINER ENDLOSEN BAHN UND NACH DEM VERFAHREN HERGESTELLTER STANZLING

Title (fr)  
PROCEDE DE FABRICATION DE DECOUPES ADHESIVES A PARTIR D'UNE BANDE CONTINUE ET DECOUPES OBTENUES SELON LEDIT PROCEDE

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Application  
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Abstract (en)  
[origin: US2004057984A1] The invention relates to a method of producing adhesive die-cut articles with internal cut-outs 3 from an endless web 1, the web having a carrier layer 4, at least one adhesive layer 5 and, if appropriate, a matrix layer 6, and to a die-cut article produced by the method. In order to produce a die-cut article with an internal cut-out 3 whilst avoiding the use of a hollow punch, the contour 17 of the internal cut-out 3 and the external contour 10 of the respective die-cut article are die-cut out of the adhesive layer 5 and, if appropriate, the matrix layer 6 one after another, the external contour 10 not having any common point with the die-cutting line of the internal cut-out 3, the carrier layer 4 with the die-cutting residues from the internal cut-out 3 being pulled off over a pull-off edge, and the remaining web being transferred to a protective film 8 (FIG. 1).

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