

Title (en)

METHOD FOR MINIMIZING THICKENED ENDS DURING THE ROLLING OF PIPES IN A STRETCH REDUCING MILL

Title (de)

VERFAHREN ZUR MINIMIERUNG VERDICKTER ENDEN BEIM WALZEN VON ROHREN IN EINEM STRECKREDUZIERWALZWERK

Title (fr)

PROCEDE DE REDUCTION DES EXTREMITES EPAISSIES LORS DU LAMINAGE DE TUYAUX DANS UN LAMINOIR ETIREUR-REDUCTEUR

Publication

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Application

EP 99936250 A 19990511

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Abstract (en)

[origin: US6526792B1] The invention relates to a method for minimizing thickened ends during the rolling of tubes in a stretch-reducing mill by means of a change in time of the torque of individual driven roll stands when the tube front end and the tube rear end run through the stretch-reducing mill, so that the tube ends are rolled with higher roll speeds than the steady-state speeds. At the same time, lower roll speeds than the steady-state roll speeds are set between the steady-state and the increased roll speeds.

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Cited by

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