

Title (en)

METHOD AND DEVICE FOR THE SURFACE TREATMENT OF WORKPIECES AND THEIR USE

Title (de)

VERFAHREN UND VORRICHTUNG ZUR OBERFLÄCHENBEHANDLUNG VON WERKSTÜCKEN SOWIE DEREN VERWENDUNG

Title (fr)

PROCEDE ET DISPOSITIF DE TRAITEMENT DE SURFACE POUR PIECES ET LEUR UTILISATION

Publication

EP 1117494 B1 20050608 (DE)

Application

EP 99969359 A 19990923

Priority

- DE 19843630 A 19980923
- DE 19857626 A 19981214
- EP 9907107 W 19990923

Abstract (en)

[origin: WO0016920A1] The invention relates to a method and a device for treating the surface of workpieces (12, 12', 12''). According to said method the workpiece (12, 12', 12'') is at least partly subjected to the action of a roll (16, 16', 16'', 74', 74'', 86', 86'') which is at least partly provided with an outer profile (22, 22', 76, 76', 78, 78''), in such a way that the treated surface (14, 14', 14'') of the workpiece (12, 12', 12'') is subjected to internal compression stress and the areas of the workpiece (12, 12', 12'') situated below the treated surface are subjected to internal tensile stress, in each case in the axial and tangential directions.

IPC 1-7

B21C 43/04; B21B 45/04

IPC 8 full level

B21H 8/00 (2006.01); **B21B 45/04** (2006.01); **B21C 43/04** (2006.01)

CPC (source: EP US)

B21B 45/04 (2013.01 - EP US); **B21C 43/04** (2013.01 - EP US)

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)

WO 0016920 A1 20000330; AT E297270 T1 20050615; AU 5981699 A 20000410; CN 1326388 A 20011212; CZ 20011096 A3 20020116; DE 19981858 D2 20020131; EP 1117494 A1 20010725; EP 1117494 B1 20050608; JP 2002526262 A 20020820; SK 4242001 A3 20020702; US 2005274165 A1 20051215

DOCDB simple family (application)

EP 9907107 W 19990923; AT 99969359 T 19990923; AU 5981699 A 19990923; CN 99813179 A 19990923; CZ 20011096 A 19990923; DE 19981858 T 19990923; EP 99969359 A 19990923; JP 2000573872 A 19990923; SK 4242001 A 19990923; US 19672705 A 20050804