Title (en)
DIE FORGING METHOD

Title (de)
VERFAHREN ZUM GESENKSCHMIEDEN

Title (fr)
PROCEDE DE FORGEAGE PAR MATRICES

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Abstract (en)
A die forging method of the present invention is, in the pre-forging step, to form a inserted part 4, a flange part and a stepped inserted part 6 of a spout tip of faucet 3 by an upper outer punch 20 and an upper die 19. In the hole forming step thereafter, a recessed and protruded part 7 is formed by driving an upper inner punch 21 into a forging material while a die pin 13 is in touch with one end surface of the forging material and moving back under applying a back pressure thereto. Since a part of the forging material is filled in a die cavity in the forging step, a shape of the forming part in the forging step can be accurately created. Accordingly, a die forging method having characteristics of high productivity or forming accuracy, etc., can be provided. <IMAGE>

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