

Title (en)

Process and apparatus for manufacturing a wire

Title (de)

Verfahren und Vorrichtung zum Herstellen eines Drahtes

Title (fr)

Procédé et dispositif de fabrication d'un fil

Publication

**EP 1126050 B1 20050907 (DE)**

Application

**EP 01103006 A 20010208**

Priority

DE 10007567 A 20000218

Abstract (en)

[origin: CA2332689A1] In a method for manufacturing a wire, particularly a sawtooth wire for all-steel sawtooth wire card clothings, in which the surface of a wire-shaped intermediate product, such as a wire already provided with sawteeth, is smoothened in an electropolishing process in an electrolyte bath containing an electrolyte, a further development is proposed in which a relative movement is produced between the electrolyte and the intermediate product during the electropolishing process.

IPC 1-7

**C25F 7/00**; **D01G 15/88**

IPC 8 full level

**C25F 7/00** (2006.01); **D01G 15/84** (2006.01); **D01G 15/88** (2006.01)

CPC (source: EP US)

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