

Title (en)  
WEDGEWIRE PRESSURE SCREEN AND METHOD FOR MAKING SAME

Title (de)  
UNTER DRUCK EINSETZBARE SPALTSIEBVORRICHTUNG UND VERFAHREN ZUR HERSTELLUNG DERSELBEN

Title (fr)  
CLASSEUR SOUS PRESSION EN FILS METALLIQUES PROFILES ET SON PROCEDE DE FABRICATION

Publication  
**EP 1126906 A4 20010829 (EN)**

Application  
**EP 99914001 A 19990326**

Priority  
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• US 7989298 P 19980330

Abstract (en)  
[origin: WO9950019A1] Methods of making a wedgewire pressure screen (10) and pressure screens made thereby. Spacers (14) are integrally formed on wedgewires (12) with the wedgewires grouped side by side in a flat arrangement. The wedgewires (12) are then flexibly secured to each other by a flexible bonding means such as a thin weld bead (20). The spacers (14) are used instead of discrete shims and abut against neighboring wedgewires (12) to thereby improve the dimensional accuracy of the slots (48) formed between adjacent wedgewires (12). The flexible panel is formed into a cylindrical shape via bending. End and support rings (84) are secured to the cylinder to form a cylinder screen basket.

IPC 1-7  
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Citation (search report)  
• [XY] GB 1076119 A 19670719 - KLOECKNER HUMBOLDT DEUTZ AG  
• [Y] US 5387340 A 19950207 - ACKERMAN CARL D [US]  
• [A] WO 9734045 A1 19970918 - BELOIT TECHNOLOGIES INC [US]  
• [A] DE 3307677 A1 19840906 - SITEG SIEBTECH GMBH [DE]  
• [A] US 5687853 A 19971118 - ASKEW TERRY RONALD [AU]  
• See references of WO 9950019A1

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