

Title (en)

BORDERING AND/OR CREASE-CLOSING MACHINE AND METHOD FOR OPERATING THE SAME

Title (de)

BÖRDEL- UND/ODER FALZSCHLIESSMASCHINE SOWIE BETRIEBSVERFAHREN

Title (fr)

MACHINE A BORDER ET/OU A FERMER DES PLIS ET SON MODE DE FONCTIONNEMENT

Publication

EP 1126938 B1 20020619 (DE)

Application

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Priority

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- CH 9900520 W 19991104
- EP 98811110 A 19981106

Abstract (en)

[origin: EP0998997A1] The machine has its closing wheel (6) below the working surface. A shaping roller (4) and a beading and feeding-in roller (1) form a bead in the workpiece (100), which during this process is held in the correct position by hydromechanically driven rollers (1, 2). The closing process taking place from below enables the optimum engagement angle to be set on the closing wheel to reduce wear.

IPC 1-7

B21D 39/02; B21D 19/04

IPC 8 full level

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