

Title (en)

A process of straightening fragile pieces

Title (de)

Verfahren zum Richten von bruchempfindlichen Werkstücken

Title (fr)

Procédé de dressage d' une pièce fragile

Publication

EP 1127632 A2 20010829 (EN)

Application

EP 00203669 A 20001020

Priority

IT MI20000319 A 20000222

Abstract (en)

A process for straightening fragile pieces (11), which includes a phase for calculating the maximum eccentricity error (E) of the piece (11) to be straightened, and a multiple number of phases for reducing the error in at least three directions, where the maximum eccentricity error (E) previously calculated is split up into at least three component vectors (R1, R2, R3), where the component (R1) is oriented in the direction of the maximum error (E), while the components (R2) and (R3) are oriented with respect to the component (R1) by an angle of $\pm \alpha$ DEG , and where the straightening phases are performed in the direction of the components (R1, R2, R3), with an intensity of blows proportional to the component modules (R1, R2, R3), by appropriately rotating the piece to be straightened (11) by $\pm \alpha$ DEG with respect to the direction of the maximum error (E), so that the same is oriented, from time to time, in the direction of the components (R1, R2, R3). <IMAGE>

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