

Title (en)

METHOD DEVICE FOR WINDING METAL STRIPS

Title (de)

VERFAHREN UND VORRICHTUNG ZUM AUFWICKELN VON METALLBÄNDERN

Title (fr)

PROCEDE ET DISPOSITIF D'ENROULEMENT DE RUBANS DE METAL

Publication

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Application

EP 99944786 A 19990922

Priority

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Abstract (en)

It is adapted such that, when coiling a thin metal strip at high speed, no shape defect owing to a center buckle occurs in the metal strip, thereby intending an improvement in yield. In a method of coiling a metal strip, adapted such that, before the coiling is finished, wrapper rolls 6 are pushed against an outer coiling face of a coil 5 to brake a rotation of the coil 5 and, by this, the rotation of the coil 5 is stopped in a short time at a coiling finish time, a pushing force of the wrapper roll 6 is made 10 - 20 kN/m. <IMAGE>

IPC 1-7

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IPC 8 full level

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CPC (source: EP KR)

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