

Title (en)
Improvements in or relating to machine tools

Title (de)
Verbesserungen an Werkzeugen

Title (fr)
Perfectionnements aux outils

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Application
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Abstract (en)
The present invention provides a transfer device for use in a machine tool of the type in which a workpiece item is moved in sequence between a plurality of operation stations, and in particular for transferring large blank materials through a multi-stage process by engaging and employing both a cross-bar-type (17) and a finger-type (22) transfer device. The cross-bar type transfer device includes a blank attachment member (18), adaptable to specific blank shapes, that enables transfer of large blank materials without sufficient rigidity for quicker or simpler transport methods. The finger-type transfer includes multiple fingers suitable for rapid transport of blank materials that, after initial processing, have sufficient rigidity for rapid transport.
<IMAGE>

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