

Title (en)
DETERGENT TABLET

Title (de)
WASCHMITTELTABLETTE

Title (fr)
PASTILLE DE DETERGENT

Publication
EP 1133542 A1 20010919 (EN)

Application
EP 99933685 A 19990709

Priority
• GB 9815525 A 19980717
• GB 9911268 A 19990517
• US 9915149 W 19990709

Abstract (en)
[origin: WO0004115A2] A multi-phase detergent tablet for use in a washing machine, the tablet comprising: a) a first phase in the form of a shaped body having at least one mould therein; and b) a second phase in the form of a compressed body adhesively contained within said mould, wherein the tablet composition comprises one or more detergent actives which is predominantly concentrated in the second phase, and wherein the second phase additionally comprises a binder. The multi-phase tablets provide improved dissolution and cleaning characteristics together with excellent tablet integrity and strength.

IPC 1-7
C11D 1/00

IPC 8 full level
C11D 1/62 (2006.01); **C11D 17/06** (2006.01); **C11D 3/12** (2006.01); **C11D 3/20** (2006.01); **C11D 3/22** (2006.01); **C11D 3/37** (2006.01); **C11D 3/386** (2006.01); **C11D 3/395** (2006.01); **C11D 3/42** (2006.01); **C11D 17/00** (2006.01); **C11D 1/72** (2006.01)

CPC (source: EP)
C11D 1/62 (2013.01); **C11D 3/126** (2013.01); **C11D 3/1273** (2013.01); **C11D 3/222** (2013.01); **C11D 3/3707** (2013.01); **C11D 3/3776** (2013.01); **C11D 3/3792** (2013.01); **C11D 3/386** (2013.01); **C11D 3/38609** (2013.01); **C11D 3/38645** (2013.01); **C11D 3/42** (2013.01); **C11D 17/0078** (2013.01); **C11D 17/0086** (2013.01); **C11D 17/0091** (2013.01); **C11D 1/72** (2013.01)

Designated contracting state (EPC)
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)
WO 0004115 A2 20000127; **WO 0004115 A3 20010823**; AT E215985 T1 20020415; AT E242312 T1 20030615; AT E342956 T1 20061115; AU 4968699 A 20000207; BR 9912836 A 20010502; CA 2337427 A1 20000127; CA 2337427 C 20040427; CN 1337997 A 20020227; DE 69901211 D1 20020516; DE 69901211 T2 20021114; DE 69908605 D1 20030710; DE 69908605 T2 20040429; DE 69933709 D1 20061130; DE 69933709 T2 20070823; DK 0979865 T3 20020819; EP 0979865 A1 20000216; EP 0979865 B1 20020410; EP 1133542 A1 20010919; ES 2175903 T3 20021116; ES 2199904 T3 20040301; ES 2275032 T3 20070601; FI 4409 U1 20000518; FI U990323 U0 19990716; FR 2782091 A1 20000211; FR 2782091 B1 20041126; IE S990573 A2 20000308; IT MI991512 A0 19990709; IT MI991512 A1 20000118; IT MI991569 A0 19990715; IT MI991569 A1 20010115; JP 2002520474 A 20020709; NL 1012586 A1 20000119; NL 1012586 C1 20000125; PL 190559 B1 20051230; PL 348764 A1 20020603; PT 979865 E 20020930; RU 2203934 C2 20030510; SK 592001 A3 20010710; TR 200100091 T2 20020321

DOCDB simple family (application)
US 9915149 W 19990709; AT 01104424 T 19990707; AT 03003527 T 19990707; AT 99305386 T 19990707; AU 4968699 A 19990709; BR 9912836 A 19990709; CA 2337427 A 19990709; CN 99808781 A 19990709; DE 69901211 T 19990707; DE 69908605 T 19990707; DE 69933709 T 19990707; DK 99305386 T 19990707; EP 99305386 A 19990707; EP 99933685 A 19990709; ES 01104424 T 19990707; ES 03003527 T 19990707; ES 99305386 T 19990707; FI U990323 U 19990716; FR 9909289 A 19990716; IE S990573 A 19990707; IT MI991512 A 19990709; IT MI991569 A 19990715; JP 2000560214 A 19990709; NL 1012586 A 19990713; PL 34876499 A 19990709; PT 99305386 T 19990707; RU 2001104451 A 19990709; SK 592001 A 19990709; TR 200100091 T 19990709