

Title (en)

Method for gluing a cover on to the back of a book block formed out of bound printed sheets

Title (de)

Verfahren zum klebeweisen Anbringen eines Umschlagsbogens am Rücken eines aus gebundenen Druckbogen gebildeten Buchblocks

Title (fr)

Méthode pour adhérer une couverture sur le dos d'un bloc de livre consisté des feuilles imprimées et reliées

Publication

**EP 1138522 B1 20070725 (DE)**

Application

**EP 00810278 A 20000331**

Priority

EP 00810278 A 20000331

Abstract (en)

[origin: EP1138522A1] The method is for the adhesive fitment of a cover sheet (1) to the back of a book block (8) comprising bound sheets. It involves the cover sheet with its inside facing the book block back (9) pressed against the block back and against the lateral flanks (12) of the block back sides. The cover sheet, before being brought into connection with the book block back, is reduced on the inside at least over its width in relation to its remaining thickness. The cover sheet has decorative ribs (2,3) and the recesses between these ribs are lifted away before or after the ribs are produced.

IPC 8 full level

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CPC (source: EP US)

**B42C 11/00** (2013.01 - EP US); **Y10S 156/908** (2013.01 - EP US); **Y10T 156/1043** (2015.01 - EP US)

Citation (examination)

- US 5340155 A 19940823 - PODOSEK EDWARD [US]
- JP H08295085 A 19961112 - UNIE KU MACH KK
- DE 3707675 A1 19870917 - BOLIN GOERAN, et al

Designated contracting state (EPC)

CH DE FR GB IT LI

DOCDB simple family (publication)

**EP 1138522 A1 20011004**; **EP 1138522 B1 20070725**; DE 50014512 D1 20070906; JP 2001301358 A 20011031; JP 4814434 B2 20111116; US 2001025684 A1 20011004; US 6540929 B2 20030401

DOCDB simple family (application)

**EP 00810278 A 20000331**; DE 50014512 T 20000331; JP 2001102672 A 20010330; US 82088901 A 20010330