

Title (en)

METHOD FOR GRINDING AT LEAST ONE SURFACE ON A CUTTING KNIFE USED IN MACHINING, USE OF SAID METHOD AND GRINDING WHEEL USED TO CARRY OUT SAID METHOD

Title (de)

VERFAHREN ZUM SCHLEIFEN VON WENIGSTENS EINER FLÄCHE AN EINEM IN DER ZERSPANTECHNIK EINGESETZTEN SCHNEIDMESSER, VERWENDUNG DES VERFAHRENS UND SCHLEIFSCHEIBE ZUR DURCHFÜHRUNG DES VERFAHRENS

Title (fr)

PROCEDE POUR MEULER AU MOINS UNE FACE D'UNE LAME UTILISEE DANS LA TECHNIQUE D'ENLEVEMENT DE COPEAUX, MISE EN OEUVRE DE CE PROCEDE ET MEULE POUR LA MISE EN OEUVRE DUDIT PROCEDE

Publication

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Application

EP 99932711 A 19990622

Priority

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- EP 9904327 W 19990622

Abstract (en)

[origin: DE19827897A1] The procedure use a grinding disc (28) rotating about an axis (38) whose working region (34) is an annular surface with a curved profile in axial section. The process comprises two stages: (a) generation of a surface on the cutting blade by grinding with the annular surface and (b) over-grinding of at least one part of the generated surface with the annular surface.

IPC 1-7

B21B 1/00

IPC 8 full level

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