

Title (en)  
METHOD FOR PRODUCING CARDBOARD MATCHES AND CORRESPONDING CARDBOARD MATCHES, ESPECIALLY FOR BOOKS OF MATCHES

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON KARTONZÜNDERN SOWIE KARTONZÜNDER, INSBESONDERE FÜR ZÜNDERHEFTCHEN

Title (fr)  
PROCEDE DE PRODUCTION D'ALLUMETTES EN CARTON ET ALLUMETTES EN CARTON CORRESPONDANTES, NOTAMMENT POUR POCHETTES D'ALLUMETTES

Publication  
**EP 1144273 A3 20020911 (DE)**

Application  
**EP 99926513 A 19990604**

Priority  
• DE 19825352 A 19980605  
• EP 9903870 W 19990604

Abstract (en)  
[origin: WO9964322A2] The invention relates to a simplified method for producing cardboard matches, especially for books of matches, comprising the following steps: cutting or punching out at least one piece of cardboard (1) from an especially paper or cardboard-type material in such a way that individual, adjacent strips (5) extending from a first transversal side (3) are formed from cuts (4) in said piece of cardboard (1); providing at least end sections (7) of the strips (4) with preferably, paraffin and with an igniting composition (9) to produce match strips. According to the invention, cuts (4) extending from a second transversal side (3) essentially opposite to the first (3) are also made in the piece of cardboard (1) in order to form additional strips (5).

IPC 1-7  
**B65D 85/00**

IPC 8 full level  
**B65D 85/00** (2006.01); **A24F 27/14** (2006.01); **C06F 1/16** (2006.01); **C06F 5/00** (2006.01)

CPC (source: EP)  
**C06F 1/16** (2013.01)

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)  
**WO 9964322 A2 19991216; WO 9964322 A3 20010809**; AT E225301 T1 20021015; AU 4373699 A 19991230; CA 2334211 A1 19991216; DE 19825352 A1 19991209; DE 19981036 D2 20010927; DE 59902984 D1 20021107; DK 1144273 T3 20030106; EP 1144273 A2 20011017; EP 1144273 A3 20020911; EP 1144273 B1 20021002; ES 2185353 T3 20030416; HU P0200229 A2 20030828; HU P0200229 A3 20041228; JP 2002517369 A 20020618; PL 188871 B1 20050531; PL 348641 A1 20020603; PT 1144273 E 20030228

DOCDB simple family (application)  
**EP 9903870 W 19990604**; AT 99926513 T 19990604; AU 4373699 A 19990604; CA 2334211 A 19990604; DE 19825352 A 19980605; DE 19981036 T 19990604; DE 59902984 T 19990604; DK 99926513 T 19990604; EP 99926513 A 19990604; ES 99926513 T 19990604; HU P0200229 A 19990604; JP 2000553347 A 19990604; PL 34864199 A 19990604; PT 99926513 T 19990604