

Title (en)  
METHOD FOR PRODUCING CARDBOARD MATCHES AND CORRESPONDING CARDBOARD MATCHES, ESPECIALLY FOR BOOKS OF MATCHES

Title (de)  
VERFAHREN ZUR HERSTELLUNG VON KARTONZÜNDERN SOWIE KARTONZÜNDER, INSBESONDERE FÜR ZÜNDERHEFTCHEN

Title (fr)  
PROCEDE DE PRODUCTION D'ALLUMETTES EN CARTON ET ALLUMETTES EN CARTON CORRESPONDANTES, NOTAMMENT POUR POCHETTES D'ALLUMETTES

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Application  
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Abstract (en)  
[origin: WO9964322A2] The invention relates to a simplified method for producing cardboard matches, especially for books of matches, comprising the following steps: cutting or punching out at least one piece of cardboard (1) from an especially paper or cardboard-type material in such a way that individual, adjacent strips (5) extending from a first transversal side (3) are formed from cuts (4) in said piece of cardboard (1); providing at least end sections (7) of the strips (4) with preferably, paraffin and with an igniting composition (9) to produce match strips. According to the invention, cuts (4) extending from a second transversal side (3) essentially opposite to the first (3) are also made in the piece of cardboard (1) in order to form additional strips (5).

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