

Title (en)

DETERGENT TABLET

Title (de)

WASCHMITTELTABLETTE

Title (fr)

PASTILLES DETERGENTES

Publication

**EP 1144584 A3 20020911 (EN)**

Application

**EP 99935462 A 19990709**

Priority

- GB 9815525 A 19980717
- GB 9911218 A 19990517
- US 9915492 W 19990709

Abstract (en)

[origin: EP0976819A1] A multi-phase detergent tablet comprising: a) a first phase in the form of a shaped body having at least one mould therein; and b) a second phase in the form of a compressed body adhesively contained within said mould, and wherein the second phase comprises an enzyme. The multi-phase tablets provide improved dissolution and cleaning characteristics together with excellent tablet integrity and strength.

IPC 1-7

**C11D 17/00**

IPC 8 full level

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CPC (source: EP)

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CA 2333894 C 20040203; CA 2337402 A1 20000127; CA 2337402 C 20040504; CN 1309694 A 20010822; DE 69900833 D1 20020314;  
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EP 1144584 B1 20060607; ES 2172290 T3 20020916; ES 2208477 T3 20040616; ES 2267278 T3 20070301; FI 4407 U1 20000518;  
FI U990321 U0 19990716; FR 2782092 A1 20000211; FR 2782092 B1 20041105; IE S990570 A2 20000308; IT MI991510 A0 19990709;  
IT MI991510 A1 19991218; IT MI991570 A0 19990715; IT MI991570 A1 20010115; JP 2002520481 A 20020709; JP 2002520482 A 20020709;  
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