

Title (en)

ACTUATING SHAFT FOR A MULTIPOLAR CIRCUIT BREAKER AND METHOD FOR PRODUCING SAME

Title (de)

SCHALTWELLE FÜR EINEN MEHRPOLIGEN ELEKTRISCHEN LEISTUNGSSCHALTER UND VERFAHREN ZU IHRER HERSTELLUNG

Title (fr)

ARBRE DE COMMANDE POUR DISJONCTEUR DE PUISSANCE MULTIPOLAIRE ET SON PROCEDE DE FABRICATION

Publication

EP 1147530 B1 20030514 (DE)

Application

EP 99962091 A 19991124

Priority

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- DE 19860717 A 19981223

Abstract (en)

[origin: DE19860717A1] The invention relates to an actuating shaft (1) for actuating switch contacts of a multipolar electrical power breaker having a shaft (2) for a rotational assembly and a lever (4) made of diecast metal projecting from the latter. Said levers (4) are fixed to the shaft (2) which is formed by a tubular semi-finished product made of metal having a higher melting point than the lever (4). All levers of an actuating shaft (1) can be embodied as a common diecast body (3) or individual diecast bodies. The embodiment described above makes it possible to manufacture single piece actuating shafts (1) with different sizes for circuit breakers.

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H01H 3/32

IPC 8 full level

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