

Title (en)  
CYLINDRICAL OBJECT SURFACE INSPECTION SYSTEM

Title (de)  
INSPEKTIONSSYSTEM FÜR DIE OBERFLÄCHE VON ZYLINDRISCHEN OBJEKTEM

Title (fr)  
SYSTEME D'INSPECTION DE SURFACE POUR OBJETS CYLINDRIQUES

Publication  
**EP 1151283 A1 20011107 (EN)**

Application  
**EP 99959011 A 19991116**

Priority  
• US 9927164 W 19991116  
• US 19707798 A 19981120

Abstract (en)  
[origin: WO0031520A1] An inspection system and method for optically inspecting substantially the entire circumference of a cylindrical surface (12), such as a cigarette is provided. The system includes first and second moveable supports (10, 20) for supporting and transporting the cigarette so that a first side "T" of the cylindrical surface of the cigarette is presented to a first visual inspection apparatus (24) and a second side B, which includes at least those portions of the cylindrical surface of the cigarette not included in the first side, is presented to a second visual inspection apparatus (14). Each visual inspection apparatus includes an illumination source (132) for illuminating the presented side of the cigarette's surface. Each illumination source is configured to direct light onto the cigarette's surface substantially in the direction of the longitudinal axis of the cigarette at a low, acute angle OCl with respect to the longitudinal axis. An image of each presented side of the cigarette is captured using an image capture device, which is preferably a time domain and integration (TDI) camera (14, 24). The system also includes multiple inspection system processors for processing the captured images.

IPC 1-7  
**G01N 21/88**

IPC 8 full level  
**A24C 5/34** (2006.01); **G01N 21/952** (2006.01)

CPC (source: EP US)  
**A24C 5/3412** (2013.01 - EP US); **G01N 21/952** (2013.01 - EP US); **Y10S 131/905** (2013.01 - EP US)

Cited by  
CN113331468A; EP2568279A2; DE102011082178A1

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)  
**WO 0031520 A1 20000602**; AT E317975 T1 20060315; AU 1627100 A 20000613; DE 69929901 D1 20060420; DE 69929901 T2 20061214; EP 1151283 A1 20011107; EP 1151283 A4 20020410; EP 1151283 B1 20060215; US 6169600 B1 20010102

DOCDB simple family (application)  
**US 9927164 W 19991116**; AT 99959011 T 19991116; AU 1627100 A 19991116; DE 69929901 T 19991116; EP 99959011 A 19991116; US 19707798 A 19981120