

Title (en)

METHOD FOR FIXING A CROWN SCREWED ON A WATCH CASE AND WATCH CASE EQUIPPED WITH SAME

Title (de)

VERFAHREN ZUM MONTIEREN EINER GESCHRAUBTEN KRONE AUF EINEM UHRENGEHÄUSE UND MIT EINER SOLCHEN KRONE VERSEHENES UHRENGEHÄUSE

Title (fr)

PROCEDE DE MONTAGE D'UNE COURONNE VISSEE SUR UNE BOITE DE MONTRE ET BOITE DE MONTRE MUNIE D'UNE TELLE COURONNE

Publication

**EP 1151357 B1 20100630 (FR)**

Application

**EP 00991146 A 20001201**

Priority

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Abstract (en)

[origin: WO0140881A1] The invention concerns a method for mounting a crown screwed (1) on a watch (2) case, characterised in that it comprises the following steps: providing a crown having an internal screw thread comprising a logo or brand (5) arranged on the front face of the crown; providing an intermediate (10) tube comprising two threaded (12, 13) sections; mounting said intermediate tube in a smooth through hole of the case wedging it on a template to arrange the thread inlet of the tube designed to receive the crown thread in an angular position so that when the crown is screwed abutted on the tube said logo or said brand is located in a predetermined position; providing a nut (11) and locking the tube in said angular position.

IPC 8 full level

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CPC (source: EP US)

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Cited by

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