

Title (en)
Method and apparatus for making a hollow cylinder with curved bulged structure

Title (de)
Verfahren und Vorrichtung zu Herstellung eines wölbstrukturierten Hohlzylinders

Title (fr)
Procédé et dispositif de fabrication d' un cylindre bombé structuré

Publication
EP 1151811 A3 20030205 (DE)

Application
EP 01110224 A 20010425

Priority
DE 10021456 A 20000503

Abstract (en)
[origin: EP1151811A2] To produce a hollow honeycomb cylinder it is forced by a press roller (28,29) against supports on a die (15) and rotated, against the roller rotation. The supports form the outer surface of a cylinder segment, with a radius matching the radius of the hollow cylinder (100). During the rotation, the honeycomb structure is embossed without slipping at its inner wall.

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B21D 15/00; **B21D 17/04**

IPC 8 full level
B21D 15/00 (2006.01)

CPC (source: EP)
B21D 15/00 (2013.01)

Citation (search report)
• [XY] US 4487048 A 19841211 - FREI SIEGFRIED [CH]
• [Y] GB 1361437 A 19740724 - YORKSHIRE IMPERIAL METALS LTD
• [A] US 5916317 A 19990629 - WILLOUGHBY OTIS [US], et al
• [A] US 3407638 A 19681029 - GREIS HOWARD A, et al
• [A] US 5349837 A 19940927 - HALASZ ANDREW [US], et al

Cited by
US8438883B2; CN110523824A; EP1964960A3; CN107891079A; EP1872880A1; EP1872881A3; US8266931B2

Designated contracting state (EPC)
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EP 1151811 A2 20011107; **EP 1151811 A3 20030205**; **EP 1151811 B1 20060621**; AT E330730 T1 20060715; DE 10021456 A1 20011108; DE 10021456 C2 20030327; DE 50110205 D1 20060803; ES 2262570 T3 20061201

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