

Title (en)  
METHOD FOR MULTI-LAYER VARNISHING

Title (de)  
VERFAHREN ZUR MEHRSCHICHTLACKIERUNG

Title (fr)  
PROCEDE POUR L'APPLICATION D'UNE PEINTURE A PLUSIEURS COUCHES

Publication  
**EP 1152841 A1 20011114 (DE)**

Application  
**EP 99962155 A 19991124**

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Abstract (en)  
[origin: WO0035598A1] The invention relates to a method for multi-layer varnishing by applying filler layers and/or additional coating agent layers and by subsequently applying a coating layer of base coat/clear lacquer texture or of a pigmented finishing coat consisting of one layer onto a substrate. At least one of the layers is produced by a coating agent which is at least partially hardenable by means of radiation of high energy. After application of said coating agent, exposure to IR radiation and then to radiation of high energy are carried out.

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