

Title (en)
METHOD FOR THE CONTINUOUS MACHINING OF PLATE-LIKE PRODUCTS OF WOOD, WOOD-DERIVED MATERIALS OR SIMILAR PRODUCTS

Title (de)
VERFAHREN ZUR DURCHLAUF-BEARBEITUNG VON PLATTENFÖRMIGEN PRODUKTEN AUS HOLZ, HOLZWERKSTOFFEN ODER ARTVERWANDTEN PRODUKTEN

Title (fr)
PROCEDE POUR L'USINAGE EN CONTINU DE PRODUITS EN FORME DE PLAQUES EN BOIS, EN MATERIAUX DERIVES DU BOIS OU EN MATERIAUX SIMILAIRES

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Application
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Abstract (en)
[origin: DE19906278C1] The invention relates to a method for continuous machining of panel-shaped products made of wood, wooden material or similar products. In order to obtain a higher production capacity, the invention is characterized by the following steps: a) the fed panels (1) are temporarily stored in a magazine in such a way that the surfaces to be machined alternately lie on the top and on the bottom; b) two panels (4) placed one on top of the other are fed together to a drilling and/or milling station in such a way that the surfaces to be machined face outward; c) the outer surfaces and/or the narrow faces of the panels which are placed one on top of the other are machined together and simultaneously in a cycle and d) the panels machined on one side are separated (5).

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