

Title (en)

Dome made of aluminium alloy, especially to form a bottom of a tank and method to produce the same

Title (de)

Kuppel aus einer Aluminiumlegierung, insbesondere zum Formen eines Tankbodens, und dessen Herstellungsverfahren

Title (fr)

Dôme en alliage d'aluminium, notamment destiné à former un fond de réservoir, et son procédé de fabrication

Publication

EP 1157762 A1 20011128 (FR)

Application

EP 01401242 A 20010515

Priority

FR 0006503 A 20000522

Abstract (en)

The aluminium alloy dome, made from a curved component with a cap welded over its central hole, is produced from a truncated conical blank (5) cut from a flat metal sheet and shaped inside a hemispherical mould (9). A deformable wall (15) with a series of vanes and a pressure membrane (21) are fitted inside the blank, which is then subjected to a two-stage heat and pressure process to form it to the shape of the mould's inner surface.

IPC 1-7

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IPC 8 full level

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CPC (source: EP US)

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Citation (search report)

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DE IT

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