

Title (en)

METHOD FOR CIRCULARLY BENDING A SHEET AND MULTICYLINDER DEVICE FOR CARRYING OUT THE METHOD

Title (de)

VERFAHREN ZUM RUNDBIEGEN EINES BLECHS UND MEHRWALZEN-VORRICHTUNG ZUR DURCHFÜHRUNG DES VERFAHRENS

Title (fr)

PROCEDE POUR CINTRER UNE TOLE ET DISPOSITIF A PLUSIEURS ROULEAUX POUR METTRE EN OEUVRE LEDIT PROCEDE

Publication

**EP 1165265 B1 20060301 (DE)**

Application

**EP 00901464 A 20000207**

Priority

- CH 0000065 W 20000207
- CH 41099 A 19990305

Abstract (en)

[origin: WO0053353A1] The invention relates to a method for circularly bending a sheet (2) using a circular bending device (10) which has cylinders (1, 5). The method is characterised in that at least one first partial area (2c) of the sheet is bent round in a first step. At least one second partial area (2d) of the sheet is bent round in a second step. During the bending of the second partial area (2d), an advance direction (11b) of the sheet is selected in such a way that an area (2e) of the second partial area (2d) that is being bent moves against the first partial area (2c). The invention also relates to a multicylinder circular-bending device for carrying out the method.

IPC 8 full level

**B21D 5/14** (2006.01); **B21D 5/08** (2006.01)

CPC (source: EP US)

**B21D 5/14** (2013.01 - EP US); **B21D 5/146** (2013.01 - EP)

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)

**WO 0053353 A1 20000914**; AT E318663 T1 20060315; AU 2274800 A 20000928; DE 50012312 D1 20060427; EP 1165265 A1 20020102; EP 1165265 B1 20060301; US 6725699 B1 20040427

DOCDB simple family (application)

**CH 0000065 W 20000207**; AT 00901464 T 20000207; AU 2274800 A 20000207; DE 50012312 T 20000207; EP 00901464 A 20000207; US 91493902 A 20020123