

Title (en)

Rolls for disposing at entry side or exit side of quenching zone of continuous annealing furnace and quenching zone unit using rolls

Title (de)

Rollen zum Verwenden in der Eingangs- oder Ausgangszone der Kühlstrecke eines Durchlaufglühofens und diese Kühlstrecke

Title (fr)

Rouleaux devant être installés dans l'entrée ou la sortie d'une zone de trempe d'un four de recuit continu et ledit zone de trempe

Publication

EP 1167553 A1 20020102 (EN)

Application

EP 01305480 A 20010625

Priority

JP 2000192378 A 20000627

Abstract (en)

A roll (20) that can be disposed before and/or after a quenching zone (4) of a continuous annealing furnace is provided. The roll (20) has a predetermined profile satisfying $L_c \geq 0.7 \times W_{min}$; $R = 0.1 \times 10^{-3}$ to $+0.2 \times 10^{-3}$; and $TR \geq 20$, wherein L_c represents the length (mm) of a flat portion (22) in the center of the roll (20), W_{min} represents the minimum width (mm) of a steel strip (1), R represents the inclination of tapered portions (24) disposed at two sides of the roll (20), and TR represents the radius of curvature (m) of boundaries between the flat portion (22) and the tapered portions (24). The roll (20) can be used as a hearth roll (9) and/or a bridle roll (10) disposed at the entry side and/or the exit side of the quenching zone (4). <IMAGE>

IPC 1-7

C21D 9/56; **C21D 9/573**

IPC 8 full level

C21D 1/00 (2006.01); **C21D 9/56** (2006.01); **C21D 9/573** (2006.01)

CPC (source: EP KR US)

C21D 9/56 (2013.01 - KR); **C21D 9/563** (2013.01 - EP US); **C21D 9/573** (2013.01 - EP US)

Citation (search report)

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WO2018172658A1; FR3063737A1

Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

EP 1167553 A1 20020102; BR 0102581 A 20020205; CA 2351744 A1 20011227; CN 1340630 A 20020320; JP 2002003956 A 20020109; KR 20020001618 A 20020109; US 2002017747 A1 20020214

DOCDB simple family (application)

EP 01305480 A 20010625; BR 0102581 A 20010627; CA 2351744 A 20010626; CN 01125433 A 20010627; JP 2000192378 A 20000627; KR 20010036790 A 20010626; US 88397801 A 20010620