

Title (en)  
METHOD AND DEVICE FOR PRODUCING CURVED EXTRUDED PROFILES

Title (de)  
VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG VON GEKRÜMMTEN STRANGPRESSPROFILIEN

Title (fr)  
PROCEDE ET DISPOSITIF DE PRODUCTION DE PROFILES EXTRUDES COURBES

Publication  
**EP 1169146 B1 20040506 (DE)**

Application  
**EP 01907516 A 20010209**

Priority  
• DE 10005903 A 20000210  
• EP 0101415 W 20010209

Abstract (en)  
[origin: WO0158613A1] The invention relates to a method for producing curved work pieces (W) according to which an extruded profile leaves the die (1) of an extruder in the strand discharge direction (A) and is then bent into a curved shape under the influence of external forces. According to the invention, the extruded profile that leaves the die (1), before being bent, is deflected in such a manner that the strand discharge direction (A) extends forwards at an angle counter to the eventual curvature of the work piece. To this end, the extrusion die for producing curved work pieces (W) comprises a tool holder (6) in whose receiving opening (9) an extrusion tool package consisting of a die (1) with or without a mandrel (4) and a cover part (8) is disposed. The guide surfaces (3) of the die (1) and/or the mandrel (4) that produce the discharged strand are designed or disposed to be at an angle with respect to the strand discharge direction (A). The strand discharge direction (A) extends at an incline (S) with respect to the center axis (M) of the die (1) counter to the eventual curvature of the work piece (W).

IPC 1-7  
**B21C 23/12**; **B21C 25/02**

IPC 8 full level  
**B21C 23/12** (2006.01); **B21C 25/02** (2006.01)

CPC (source: EP US)  
**B21C 23/12** (2013.01 - EP US); **B21C 25/02** (2013.01 - EP US)

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)  
**WO 0158613 A1 20010816**; AT E265902 T1 20040515; CA 2366497 A1 20010816; DE 50102182 D1 20040609; DK 1169146 T3 20040601; EP 1169146 A1 20020109; EP 1169146 B1 20040506; ES 2220719 T3 20041216; JP 2003522025 A 20030722; JP 3632002 B2 20050323; NO 20014914 D0 20011009; NO 20014914 L 20011127; NO 318742 B1 20050502; TW 558458 B 20031021; US 2003094028 A1 20030522; US 6634200 B2 20031021

DOCDB simple family (application)  
**EP 0101415 W 20010209**; AT 01907516 T 20010209; CA 2366497 A 20010209; DE 50102182 T 20010209; DK 01907516 T 20010209; EP 01907516 A 20010209; ES 01907516 T 20010209; JP 2001557707 A 20010209; NO 20014914 A 20011009; TW 90103183 A 20010210; US 95849201 A 20011106