

Title (en)

DIE-STAMPING METHOD AND TOOLS AS WELL AS USE THEREOF FOR STAMPING BENCHES

Title (de)

VERFAHREN UND WERKZEUGE, INSBESONDERE ZUM ZIEHEN VON TEILEN AUS METALLBLECH

Title (fr)

PROCEDE ET OUTILS D'EMBOUTISSAGE ET APPLICATIONS NOTAMMENT A L'EMBOUTISSAGE DE BANQUETTES

Publication

EP 1173298 B1 20050727 (FR)

Application

EP 00920819 A 20000414

Priority

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- FR 9905220 A 19990421

Abstract (en)

[origin: FR2792558A1] The method of pressing a sheet metal bench involves placing a sheet blank between a die (10) and punch (4) and locked by front and rear plates (AV, AR). The rear plate I enlarged towards the rear and has a curved surface adjacent to the punch to allow progressive deformation of the blank. Claims include press tools for carrying out the method

IPC 1-7

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IPC 8 full level

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