

Title (en)

DIE-STAMPING METHOD AND TOOLS AS WELL AS USE THEREOF FOR STAMPING BENCHES

Title (de)

VERFAHREN UND WERKZEUGE, INSBESONDERE ZUM ZIEHEN VON TEILEN AUS METALLBLECH

Title (fr)

PROCEDE ET OUTILS D'EMBOUTISSAGE ET APPLICATIONS NOTAMMENT A L'EMBOUTISSAGE DE BANQUETTES

Publication

**EP 1173298 B1 20050727 (FR)**

Application

**EP 00920819 A 20000414**

Priority

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- FR 9905220 A 19990421

Abstract (en)

[origin: FR2792558A1] The method of pressing a sheet metal bench involves placing a sheet blank between a die (10) and punch (4) and locked by front and rear plates (AV, AR). The rear plate I enlarged towards the rear and has a curved surface adjacent to the punch to allow progressive deformation of the blank. Claims include press tools for carrying out the method

IPC 1-7

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IPC 8 full level

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CPC (source: EP KR)

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