

Title (en)

MULTILAYERED MOLDED BODY AND METHOD FOR PRODUCING A MULTILAYERED MOLDED BODY

Title (de)

MEHRSCHICHTIGER FORMKÖRPER SOWIE VERFAHREN ZUR HERSTELLUNG EINES MEHRSCHICHTIGEN FORMKÖRPERS

Title (fr)

CORPS MOULE MULTICOUCHE AINSI QUE PROCEDE POUR LA PRODUCTION D'UN TEL CORPS MOULE

Publication

**EP 1175540 B1 20070228 (DE)**

Application

**EP 00909272 A 20000229**

Priority

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- EP 0001698 W 20000229

Abstract (en)

[origin: WO0068530A1] The invention relates to a multilayered molded body which has a surface-visible thin layer of natural stone that is connected to a base support and/or a molded support on the flat side facing away from the visible side. The invention also relates to a method for producing a molded body of this type. The inventive molded body is characterized in that the base body or the molded body is colored and/or in that a layer of color is provided between the base support or the molded support and the layer of natural stone. This color or layer of color shows through the layer of natural stone and determines the shade of the molded body on the visible side. The inventive method is characterized in that on at least one flat side, the natural stone panel is connected to a base support or molded support which is optionally also colored and which is provided between this at least one flat side of the natural stone panel and the adjacent processing support. At least one of the base supports and/or molded supports connected to the flat side of the natural stone panel is fixed to the adjacent processing support by means of a vacuum before further processing steps are carried out.

IPC 8 full level

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CPC (source: EP)

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