

Title (en)

Method and apparatus for manufacturing of barrel-shaped concrete products, in particular manhole elements

Title (de)

Verfahren und Vorrichtung zum Fertigen von topfförmigen Betonteilen, insbesondere Schachtbodenstücken

Title (fr)

Procédé et appareil pour la fabrication d'articles en béton en forme de cuve, en particulier d'éléments de trou d'homme

Publication

**EP 1175983 A3 20030507 (DE)**

Application

**EP 01117528 A 20010720**

Priority

DE 10035864 A 20000724

Abstract (en)

[origin: EP1175983A2] The concrete component producing process involves the use of a mold with a core (16) and a jacket (14) between which is a molding cavity (18). At least one mold element (20) is fitted to a setting-up device (22) at a preset circumferential and/or axial position. After removal of the item from the mold and before the next filling, the setting-up device is placed under cover with the jacket and/or the core.

IPC 1-7

**B28B 7/16; B28B 7/02; B28B 7/00; B28B 7/04**

IPC 8 full level

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CPC (source: EP)

**B28B 7/0014** (2013.01); **B28B 7/04** (2013.01); **B28B 7/168** (2013.01)

Citation (search report)

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- [A] DE 3611364 A1 19871008 - NIEMEYER GMBH & CO KG SOEHNE [DE]
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- [X] "NEUES PRODUKTIONSSYSTEM FUER SCHACHTUNTERTEILE NACH DIN 4034. ÖNEW PRODUCTION METHOD FOR MONOLITHIC BASES IN ACCORDANCE WITH DIN 4034", BETONWERK + FERTIGTEIL TECHNIK, BAUVERLAG GMBH. WIESBADEN, DE, vol. 59, no. 4, 1 April 1993 (1993-04-01), pages 139 - 141, XP000364810, ISSN: 0373-4331

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