

Title (en)

Apparatus and method for producing a turbine blade and turbine blade

Title (de)

Vorrichtung und Verfahren zur Herstellung einer Schaufel für eine Turbine sowie entsprechend hergestellte Schaufel

Title (fr)

Dispositif et procédé de production d'aube de turbine et aube de turbine

Publication

EP 1188500 B1 20060816 (DE)

Application

EP 00120035 A 20000914

Priority

EP 00120035 A 20000914

Abstract (en)

[origin: EP1188500A1] Apparatus for producing a turbine blade comprises an outer mold (30) and several cores (34, 35) for forming the outer walls (17, 18) and a hollow chambers (24, 25). Each core has a section which extends from the outer wall to the middle bar of the blade without being part of the construction of the outer wall. Independent claims are also included for: (a) a process for the production of a turbine blade; and (b) the turbine blade formed. Preferred Features: The cores for supporting on the outer mold is provided with protrusions (39). The protrusions conically taper from the cores. The cores are fixed on one or both ends in a recess of the outer mold in the longitudinal direction of the blade.

IPC 8 full level

B22C 21/14 (2006.01); **F01D 5/18** (2006.01); **B22C 9/04** (2006.01); **B22C 9/10** (2006.01); **B22C 9/24** (2006.01); **F01D 9/02** (2006.01); **F02C 7/00** (2006.01)

CPC (source: EP US)

B22C 9/04 (2013.01 - EP US); **B22C 21/14** (2013.01 - EP US); **Y10T 29/49341** (2015.01 - EP US)

Cited by

FR2874186A1; GB2417922B; US7275585B1

Designated contracting state (EPC)

DE FR GB IT

DOCDB simple family (publication)

EP 1188500 A1 20020320; **EP 1188500 B1 20060816**; CN 1213823 C 20050810; CN 1392809 A 20030122; DE 50013334 D1 20060928; JP 2004508201 A 20040318; JP 4350372 B2 20091021; US 2003047298 A1 20030313; US 6805535 B2 20041019; WO 0222291 A1 20020321

DOCDB simple family (application)

EP 00120035 A 20000914; CN 01802739 A 20010913; DE 50013334 T 20000914; EP 0110600 W 20010913; JP 2002526531 A 20010913; US 23979202 A 20020925