

Title (en)

Process and device for direct chill casting

Title (de)

Verfahren und Vorrichtung zum Stranggiessen mit direkter Kühlung

Title (fr)

Procédé et dispositif pour la coulée continue à refroidissement direct

Publication

**EP 1195210 A3 20020417 (EN)**

Application

**EP 01308552 A 20011005**

Priority

US 68407200 A 20001006

Abstract (en)

[origin: EP1195210A2] Disclosed is a system for use in a continuous cast mould in which coolant is applied to a castpart (53) emerging from a mould, and which controls the flow of coolant back toward the mould inlet (22). More particularly, this invention relates to the creation of a forced or baffle fluid barrier (62), preferably gas, which prevents coolant from moving against the direction of movement of the emerging castpart and back toward the mould inlet

IPC 1-7

**B22D 11/049**

IPC 8 full level

**B22D 11/049** (2006.01)

CPC (source: EP)

**B22D 11/049** (2013.01)

Citation (search report)

- [X] US 5632323 A 19970527 - N SS JR HARALD [NO], et al
- [X] GB 2082950 A 19820317 - BRITISH ALUMINIUM CO LTD
- [X] GB 2014487 A 19790830 - BRITISH ALUMINIUM CO LTD
- [X] PATENT ABSTRACTS OF JAPAN vol. 012, no. 078 (M - 675) 11 March 1988 (1988-03-11)

Cited by

WO2005092540A1; US11691195B2; WO2022010724A1; EP1718427B1

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

**EP 1195210 A2 20020410; EP 1195210 A3 20020417; CA 2355133 A1 20020406**

DOCDB simple family (application)

**EP 01308552 A 20011005; CA 2355133 A 20010816**