

Title (en)  
METHOD FOR PRODUCING (CIGARETTE) PACKETS

Title (de)  
VERFAHREN ZUM HERSTELLEN VON (ZIGARETTEN-)PACKUNGEN

Title (fr)  
PROCEDE DE REALISATION DE PAQUETS (DE CIGARETTES)

Publication  
**EP 1206398 A1 20020522 (DE)**

Application  
**EP 00962329 A 20000817**

Priority  
• DE 19940138 A 19990824  
• EP 0008020 W 20000817

Abstract (en)  
[origin: DE19940138A1] The invention relates to a method for producing (cigarette) packets from blanks which are drawn off from a continuous material web which is rolled in the form of a bobbin. Glue regions (34-39, 48-51) for connecting foldable tabs are arranged on both sides of the material web and are positioned in different lines of the material web in such a way that glue regions of the one side of the material web do not overlap with glue regions of the remaining side when the web is in the rolled state thereof.

IPC 1-7  
**B65D 85/10**

IPC 8 full level  
**B65D 25/20** (2006.01); **A24F 15/00** (2006.01); **B65D 85/10** (2006.01)

CPC (source: EP KR US)  
**B65D 85/10** (2013.01 - KR); **B65D 85/1018** (2013.01 - EP US); **Y10T 156/1015** (2015.01 - EP US); **Y10T 156/1049** (2015.01 - EP US)

Citation (search report)  
See references of WO 0114221A1

Citation (third parties)  
Third party :  
• US 1973391 A 19340911 - REYNOLDS RICHARD S, et al  
• EP 0947445 A1 19991006 - FOCKE & CO [DE]  
• EP 0947442 A1 19991006 - FOCKE & CO [DE]  
• US 4003467 A 19770118 - FOCKE HEINZ, et al  
• EP 0745540 A1 19961204 - TABAC FAB REUNIES SA [CH]

Designated contracting state (EPC)  
AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE

DOCDB simple family (publication)  
**DE 19940138 A1 20010301**; AU 7409800 A 20010319; BR 0013486 A 20020514; BR 0013486 B1 20110125; CN 1131826 C 20031224; CN 1370125 A 20020918; DE 50004185 D1 20031127; EP 1206398 A1 20020522; EP 1206398 B1 20031022; JP 2003507276 A 20030225; JP 4422377 B2 20100224; KR 100808511 B1 20080229; KR 20020025228 A 20020403; PL 201574 B1 20090430; PL 354458 A1 20040112; TR 200200478 T2 20020621; US 6878224 B1 20050412; WO 0114221 A1 20010301

DOCDB simple family (application)  
**DE 19940138 A 19990824**; AU 7409800 A 20000817; BR 0013486 A 20000817; CN 00811938 A 20000817; DE 50004185 T 20000817; EP 0008020 W 20000817; EP 00962329 A 20000817; JP 2001518328 A 20000817; KR 20027002187 A 20020220; PL 35445800 A 20000817; TR 200200478 T 20000817; US 6907402 A 20020221