

Title (en)  
HIGH DENSITY TUNGSTEN MATERIAL SINTERED AT LOW TEMPERATURE

Title (de)  
HOCHDICHTES, BEI NIEDRIGEN TEMPERATUREN GESINTERTES MATERIAL AUS WOLFRAM

Title (fr)  
MATERIAU TUNGSTENE A HAUTE DENSITE FRITTE A BASSE TEMPERATURE

Publication  
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Application  
**EP 00953219 A 20000615**

Priority  
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• FR 9908186 A 19990625

Abstract (en)  
[origin: WO0100892A1] The invention concerns a tungsten-based sintered material, with relative mean density higher than 93 % and HV0.3 hardness  $\geq 400$ . It comprises: tungsten having a purity higher than 99.9 %, an additive consisting of nickel and/or cobalt powder in a mass percentage not more than 0.08 %, an average particle size of tungsten grains of equiaxial shape ranging between 2 and 40  $\mu\text{m}$  and uniformly distributed for a given average size; and uniformly distributed residual porosity with less than 85 % of the population of pores having a unit volume less than 4  $\mu\text{m}^3$ .

IPC 1-7  
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IPC 8 full level  
**B22F 3/10** (2006.01); **C22C 1/04** (2006.01); **C22C 27/04** (2006.01); **F27D 1/00** (2006.01); **F27B 14/10** (2006.01)

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**WO 0100892 A1 20010104**; AT E239100 T1 20030515; AU 6574800 A 20010131; CA 2377773 A1 20010104; DE 60002476 D1 20030605; DE 60002476 T2 20040909; EP 1206585 A1 20020522; EP 1206585 B1 20030502; FR 2795430 A1 20001229; FR 2795430 B1 20020322; IL 147192 A0 20020814

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