

Title (en)

ACCELERATOR FOR PHOSPHATING METAL SURFACES

Title (de)

BESCHLEUNIGER FÜR DIE PHOSPHATIERUNG VON METALLOBERFÄCHEN

Title (fr)

CATALYSEUR POUR LA PHOSPHATATION DE SURFACES METALLIQUES

Publication

**EP 1206589 A2 20020522 (DE)**

Application

**EP 00958432 A 20000811**

Priority

- DE 19939519 A 19990820
- EP 0007850 W 20000811

Abstract (en)

[origin: DE19939519A1] Acidic aqueous phosphating solution contains zinc ions, phosphate ions, and at least one organic nitro-compound as accelerator selected from nitroarginine, its esters with 1-4 C alcohols, and 5-nitro-2-furfurylidenedicarboxylates of specified formula. Acidic aqueous phosphating solution contains 0.2-3 g/l zinc ions, 3-50 g/l phosphate ions calculated as PO<sub>4</sub><3->, and 0.5-5 g/l of at least one organic nitro-compound as accelerator selected from nitroarginine, its esters with 1-4 C alcohols, and 5-nitro-2-furfurylidenedicarboxylates of formula (I): R = 1-3 C alkyl. Independent claims are also included for the following: (A) an aqueous concentrate produced from the phosphating solution; and (B) a process for phosphating metal surfaces made of steel, galvanized or alloy-galvanized steel or aluminum comprising contacting the metal surfaces with the phosphating solution by spraying with and/or immersing in the phosphating solution for 3 seconds to 8 minutes.

IPC 1-7

**C23C 22/10**

IPC 8 full level

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