

Title (en)

METHOD AND DEVICE FOR PRODUCING A CORRUGATED SHEET THAT IS PROVIDED WITH A CORRUGATION

Title (de)

VERFAHREN UND VORRICHTUNG ZUR HERSTELLUNG EINES EINE WELLUNG AUFWEISENDEN WELLBLECHS

Title (fr)

PROCEDE ET DISPOSITIF PERMETTANT DE FABRIQUER UNE TOLE ONDULEE PRESENTANT UNE ONDULATION

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Application

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Abstract (en)

[origin: US2002134494A1] The invention relates to a method and to a device for producing a corrugated sheet that has a corrugation and that is especially used for a catalyst substrate. According to the inventive method, a sheet of a predetermined thickness of less than 0.06 mm is passed through two intermeshing rolls. Each roll has a profile that is made up of profile sections. A flank clearance between two opposite flanks of the profile sections is larger than the thickness of the sheet which is passed through the intermeshing rolls.

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