

Title (en)

Method and apparatus for the manufacture of a core layer for laminated parquet flooring

Title (de)

Verfahren und Vorrichtung zum Herstellen einer Mittellage einer Parkettdele

Title (fr)

Procédé et appareil pour la fabrication de la couche centrale de parquets finis laminés

Publication

**EP 1213108 B1 20070328 (DE)**

Application

**EP 01128510 A 20011129**

Priority

DE 10061516 A 20001208

Abstract (en)

[origin: EP1213108A2] The method for producing a middle layer of a parquet floor, in particular, for prefabricated parquet floor units involves fixing of distance elements to the top surface of a wooden board of appropriate dimensions, division of the board through vertical sawcuts into longitudinal strips, rotation of the strips through a right angle about their longitudinal axes, and glueing of the strips (separated from one another by the distance elements) to the parquet cover layer. Also claimed is an apparatus for implementation of the method. It comprises means for applying distance elements to the top surface of the wooden board.

IPC 8 full level

**B27M 3/06** (2006.01); **B27G 11/00** (2006.01); **B27M 3/00** (2006.01)

CPC (source: EP)

**B27G 11/00** (2013.01); **B27M 3/0053** (2013.01); **B27M 3/06** (2013.01)

Cited by

EP1970178A1; WO2012021077A1

Designated contracting state (EPC)

AT DE

DOCDB simple family (publication)

**EP 1213108 A2 20020612**; **EP 1213108 A3 20060322**; **EP 1213108 B1 20070328**; AT E358004 T1 20070415; DE 10061516 A1 20020620; DE 50112264 D1 20070510

DOCDB simple family (application)

**EP 01128510 A 20011129**; AT 01128510 T 20011129; DE 10061516 A 20001208; DE 50112264 T 20011129