

Title (en)

Method and device for folding sheets

Title (de)

Verfahren und Vorrichtung zum Falzen von Bögen

Title (fr)

Procédé et dispositif de pliage de feuilles

Publication

**EP 1213245 B1 20031008 (DE)**

Application

**EP 00125970 A 20001128**

Priority

EP 00125970 A 20001128

Abstract (en)

[origin: US2002065183A1] The invention relates to a process and an apparatus for folding sheets (2), in particular printed sheets. A sheet (2) which is fed in a state in which it lies horizontally in a feed plane (7) is fed to at least two incipient-folding rollers (4) by a rectilinear knife (6), which can be moved perpendicularly to the feed plane (7), and is received between the incipient-folding rollers (4) in order to form a fold (8). The sheet is then conveyed away in the direction of the fold without being completely closed. The sheets are conveyed away by at least two removal rollers (5), by means of which the fold is also completed. The sheets are advantageously folded and conveyed away in one process step in the case of the invention, an additional opening step prior to the further processing of the sheet being dispensed with.

IPC 1-7

**B65H 45/18**

IPC 8 full level

**B65H 45/18** (2006.01)

CPC (source: EP US)

**B65H 45/18** (2013.01 - EP US); **B65H 2301/34112** (2013.01 - EP US); **B65H 2301/51232** (2013.01 - EP US); **B65H 2701/13212** (2013.01 - EP US)

Cited by

DE102009052145A1; EP3059195A1; US7631857B2; WO2004048241A1; EP2319788A1; EP2145773A1; US8871047B2; US9555659B2; EP3061716A1; US10093513B2

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

**EP 1213245 A1 20020612**; **EP 1213245 B1 20031008**; AT E251585 T1 20031015; DE 50004020 D1 20031113; JP 2002167121 A 20020611; JP 4122146 B2 20080723; US 2002065183 A1 20020530

DOCDB simple family (application)

**EP 00125970 A 20001128**; AT 00125970 T 20001128; DE 50004020 T 20001128; JP 2001354227 A 20011120; US 99466201 A 20011128