

Title (en)

Process for manufacturing a casting consisting of at least two different metallic materials

Title (de)

Verfahren zur Herstellung eines aus wenigstens zwei unterschiedlichen Metallwerkstoffen gebildeten Gusswerkstücks

Title (fr)

Procédé de fabrication d'une pièce coulée constituée d'au moins deux matériaux métalliques différents

Publication

EP 1226889 A3 20030122 (DE)

Application

EP 02000907 A 20020116

Priority

DE 10103596 A 20010126

Abstract (en)

[origin: EP1226889A2] In a metal casting process to manufacture an item using two different metals, a first molten metal is cast into a first form and cooled. Part of the casting surface has especially a roughened surface created by an insert. The first cast component is then inserted into a second larger form and the second charge of molten metal introduced around the first casting.

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B22D 19/00

IPC 8 full level

B22D 19/00 (2006.01)

CPC (source: EP)

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Citation (search report)

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