

Title (en)  
Method of making a thick and smooth embossed tissue

Title (de)  
Verfahren zum Herstellen einer dicken und glatten geprägten Bahn

Title (fr)  
Procédé pour la fabrication d'une bande gaufrée épaisse et lisse

Publication  
**EP 1232854 B1 20050427 (EN)**

Application  
**EP 01103798 A 20010216**

Priority  
EP 01103798 A 20010216

Abstract (en)  
[origin: EP1232854A1] Method for making a tissue paper product from a tissue paper web, the method comprising the steps of: passing the tissue paper web through an embossing nip formed between a first and a second embossing roll, wherein at least one of the embossing rolls comprises at least 30 embossing elements per square centimetre, passing the tissue paper web through a calendering nip formed between a first and a second calendering roll, wherein the first and the second calendering roll are in contact with the tissue paper web over a contact length measured parallel to the direction of the axis of the first calendering roll exert a pressure onto the paper web of at least 50 N per centimetre of the contact length. Further claimed are paper tissue products made in accordance with the above method.

IPC 1-7  
**B31F 1/07**

IPC 8 full level  
**A47K 7/00** (2006.01); **B31F 1/07** (2006.01); **D21G 1/00** (2006.01); **D21H 27/00** (2006.01)

CPC (source: EP KR)  
**B31F 1/07** (2013.01 - EP KR); **B31F 2201/0733** (2013.01 - EP); **B31F 2201/0758** (2013.01 - EP)

Citation (examination)

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