

Title (en)

Method for starting up an offset rotary printing machine

Title (de)

Verfahren zum Anfahren einer Offsetrotationsdruckmaschine

Title (fr)

Procédé pour mettre en marche une machine rotative d'impression offset

Publication

EP 1232862 B1 20090930 (DE)

Application

EP 02002596 A 20020205

Priority

DE 10106986 A 20010215

Abstract (en)

[origin: US2002108522A1] A rotary offset printing machine having printing units each with a dampening unit and an inking unit with a metering device for setting an inking profile zone can reach the continuous printing state quickly and with little accumulation of rejects. First an inking profile is set on the metering device that is the inverse of the inking profile for continuous printing with the applicator rolls set off the printing plate and the machine operating at a first rotational speed. A defined quantity of ink is supplied to the inking unit, the inking profile for continuous printing then being set on the metering device. The rubber blankets are pre-dampened and, when a third rotational speed is reached, the print is set on. Finally, the printing machine is run up to a fourth speed for continuous printing when the separation of rejects is concluded.

IPC 8 full level

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CPC (source: EP US)

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Cited by

DE102013100916A1; DE102005013634A1; DE102006046894B4; WO2008040742A3; WO2008040742A2; EP2762316A2

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