

Title (en)

Straightening device for steel - and metallic strips

Title (de)

Zugreckanlage für Stahl- und Metallbänder

Title (fr)

Dispositif de redressage par étirage pour bandes d'acier ou de métal

Publication

**EP 1245301 A3 20030507 (DE)**

Application

**EP 02002495 A 20020202**

Priority

DE 10114883 A 20010326

Abstract (en)

[origin: EP1245301A2] The tensile drawing assembly, for steel and other metal strip materials in a thickness of 0.1-4.0 mm, has an initial drawing zone (R1) with a set of brake rollers (1-4) and a powered roller (5). The powered roller and a set of drawing rollers (6-9) form a second drawing zone (R2). The length of the two drawing zones is at least 0.5 times the maximum strip width and up to at least 1000 times the maximum strip width. The brake rollers have an adjustable convex/concave contour. The in-line crossbow curvature is measured on-line for curvature correction. The drawn strip is measured on-line for flatness, for corrections to the drawing process.

IPC 1-7

**B21D 1/05**

IPC 8 full level

**B21D 1/05** (2006.01)

CPC (source: EP US)

**B21D 1/05** (2013.01 - EP US)

Citation (search report)

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- [A] US 5341664 A 19940830 - NOE ROLF [DE], et al
- [A] US 5535610 A 19960716 - NOE ROLF [DE], et al
- [A] US 3783667 A 19740108 - MUNCHBACH C
- [A] THIES H ET AL: "EINFLUSSGROESSEN BEIM STRECKBIEGERICHTEN, INSBESONDERE AUF DIE EBENHEIT VON STAHLBAENDERN", STAHL UND EISEN, VERLAG STAHL EISEN GMBH. DUSSELDORF, DE, vol. 111, no. 4, 15 April 1991 (1991-04-15), pages 87 - 93,204, XP000215732, ISSN: 0340-4803

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