

Title (en)  
FLEXIBLE MALE/FEMALE MOLD FOR CUSTOM SURFBOARD PRODUCTION

Title (de)  
FLEXIBLE MATRIZE UND PATRIZE ZUR MASSANFERTIGUNG VON SURFBOARDEN

Title (fr)  
MOULE MALE/FEMELLE FLEXIBLE DESTINE A LA PRODUCTION D'UNE PLANCHE DE SURF PERSONNALISEE

Publication  
**EP 1246752 A1 20021009 (EN)**

Application  
**EP 01942345 A 20010112**

Priority  
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• US 17613600 P 20000114

Abstract (en)  
[origin: WO0151350A1] Method of high-strength sandwich skin fabrication uses the thickness of a high-density foam skin core (27) to mask minor imperfections on the surface of the mold, thereby allowing the mold (10, 20) to be divided into separate integral parts that have the capacity to be moved, then fixed and set, so as to describe different curves or modify dimensions of the board. Mold is reversible; male/female configurations permit fabrication of a wide array of custom designs. Method offers low production costs due to a rapid mold cycle, reduced labor, and efficient use of space, yet produces an exceptionally high strength, light weight board because of the increased shear strength of the monocoque perimeter rail (70), and the optimum fiber/resin ratio in the cored, structural sandwich skin.

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**B63B 35/79**

IPC 8 full level  
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CPC (source: EP US)  
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