

Title (en)

Method for bending metal profiles in bar form and machine for performing the method

Title (de)

Verfahren zum Biegen von Profilstäben und Vorrichtung zur Durchführung dieses Verfahrens

Title (fr)

Procédé de pliage de barres profilées et dispositif pour la réalisation dudit procédé

Publication

**EP 1247594 B1 20081217 (EN)**

Application

**EP 02007704 A 20020405**

Priority

IT BO20010209 A 20010406

Abstract (en)

[origin: EP1247594A2] The method for bending metal profiles in bar form is performed in a machine comprising a line (3) for feeding the profiles in the form of bars to be bent, along which there are devices (4) for driving the bars, a cropping assembly (5) and at least one bending assembly (6). The method entails: processing the end portion of the bars by performing the advancement of the end portion of the bars by virtue of the driving devices (4); and stopping the end portion of the bars in a preset position. The end portion of the bars is gripped by virtue of an extraction assembly (8) provided with a clamp-type grip device (9) suitable to be actuated with a reciprocating motion. The end portion of the bars is then subjected to a translational motion, for an advancement stroke of controlled extent, to complete the dimensions of the shaped articles to be provided, then the shaped articles are cropped to size. <IMAGE>

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