

Title (en)
Cell separator made of a thermoplastic resin porous film

Title (de)
Zellseparator aus einem porösen Film aus thermoplastischem Harz

Title (fr)
Séparateur de pile constitué d'un film poreux constitué d'une résine thermoplastique

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Application
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Priority
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Abstract (en)
Disclosed is a porous film made of thermoplastic resin having micropores, wherein the micropores are formed from a 3-dimensional network made of trunk fibrils extending in one direction of the film and branch fibrils through which the trunk fibrils are connected to one another, and the density of the branch fibrils formed is higher than the density of the trunk fibrils formed, and the average pore diameter d (μm) of the micropores as determined by a bubble-point method (ASTM F316-86) and the average pore radius r (μm) of the micropores as determined by mercury porosimetry (JIS K1150) satisfy the relationship $1.20 \leq 2r/d \leq 1.70$. The porous film has practically sufficient mechanical strength and excellent in ion permeability.
A porous thermoplastic resin film (15) has micropores formed from a three-dimensional network made of trunk fibrils extending in one direction, and branch fibrils through which trunk fibrils are connected to one another. Density of branch fibrils is higher than that of trunk fibrils. Average pore diameter and radius of micropores satisfy a predetermined relation. A porous thermoplastic resin film has micropores formed from a three-dimensional network made of trunk fibrils extending in one direction, and branch fibrils through which trunk fibrils are connected to one another. The density of branch fibrils is higher than that of trunk fibrils. Average pore diameter (d) (in Microm) of micropores determined by bubble-point method ASTM F316-86 and radius (r) (in Microm) of micropores determined by mercury porosimetry JIS K1150 satisfy the relationship $1.2 = 2r/d = 1.7$.

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