

Title (en)

Method and apparatus for the production of building wall elements having a mortar coating and corresponding building wall element

Title (de)

Verfahren und Vorrichtung zur Herstellung von Wandbauelementen mit einer Putzbeschichtung sowie entsprechendes Wandbauelement

Title (fr)

Procédé et dispositif pour fabriquer des éléments de constructions de murs dressés ainsi que des éléments de constructions correspondants

Publication

**EP 1249560 B1 20111116 (DE)**

Application

**EP 02007950 A 20020409**

Priority

DE 10118288 A 20010412

Abstract (en)

[origin: EP1249560A2] To produce a wall unit, with a plaster cladding, it lies horizontally in a shell mold (1). A liquid plaster (5) is applied to the layer (4) to be plastered. A vibrator (7) shakes the mold assembly to spread the plaster in an even thickness of 1-10 mm and preferably 3-4 mm over the layer to be cladded, and the plaster is dried.. The layer to be plastered is of concrete or a light concrete, or a brick structure, and the mold vibration ensures that the plaster penetrates into the gaps between bricks. The plaster can be mixed with reinforcement fibers, and acts as an adhesive for applied insulation boards.

IPC 8 full level

**E04F 13/04** (2006.01); **B28B 1/08** (2006.01); **B28B 1/16** (2006.01); **B28B 19/00** (2006.01); **E04C 2/04** (2006.01); **E04F 13/02** (2006.01)

CPC (source: EP)

**B28B 1/08** (2013.01); **B28B 19/0053** (2013.01); **E04C 2/041** (2013.01); **E04F 13/02** (2013.01); **E04F 13/04** (2013.01)

Cited by

CN101791173A; CN108265947A; CN101806132A

Designated contracting state (EPC)

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU MC NL PT SE TR

DOCDB simple family (publication)

**EP 1249560 A2 20021016**; **EP 1249560 A3 20030820**; **EP 1249560 B1 20111116**; AT E533902 T1 20111215; DE 10118288 A1 20021017; PL 199057 B1 20080829; PL 353384 A1 20021021

DOCDB simple family (application)

**EP 02007950 A 20020409**; AT 02007950 T 20020409; DE 10118288 A 20010412; PL 35338402 A 20020412